

5/43

DART AEROSPACE LTD	Work Order:	24282
Description: Bearing Assembly	Part Number:	D3121-241
Dwg: D3121 Rev. C	Qty:	50 Kit(s)
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler Dwg not required	HA	05.09.14	50
2	MC	Turn D3121-25 Cap as per Folio FA387 Material: Ø1.25 Delrin Rod (M-DELRIN-R1.2500) Identify as D3121-25	J.G	05/10/13	50
3	MC	Deburr	J.G	05/10/13	50
4	QC2	Inspect parts as they come off the CNC machine	J.G	05/10/13	50
5	QC8	Second check	SA	05.10.13	50
6	GA	Press D3121-23 Bearing into D3121-25 Cap as per Dwg D3121. Pick: Qty Part Number Description Batch 1 D3121-23 Bearing B20404 B21856	U SPB	05.10.13 05/10/13	20 70 50
7	QC5	Inspect work to Step 6	U	05.10.13	50
8	ST	Identify and Stock	J.P	05.10.13	50
9	AC	Cost / part 6.62	SAC	05.10.14	50
10	DC	Close W/O 6.37 Inspect Level 21	LD	05/10/14	50

Rev	Date	Change	Revised By	Approved
A	04.02.18	New issue	KJ/DS	91

RELEASED
04.02.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 05/10/14

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 13, 2005
03:34 pm

Work Order No : 0024282
Project Name : D3121-241
Project For : WK543
Work Order Type : Main
Main WO Number :
House Part Number : D3121-241
Description : Bearing Assembly
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 09-13-05
Est Finish Date : 10-21-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00